



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4030-043
Job Sheet 176462



Part No: D4030-043

Job Qty: 1 ea

Part Name: Long Basket Assembly, Light Lid (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEETS 2,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C added NAS1149F0332P & NAS1149C0432R 10.06.16 DD VERF:EC IPP Rev:D as per dwg revC DD 10.08.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/21/18	5/21/18	0.00	0.00	Start Up Stores/Pkg-1		HL 18-6-05
100	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging1-4		HL 18-6-5
110	HandFinish	1 pcs	5/21/18	5/21/18	0.00	1.18	HandFinish4		HL 18-6-5
120	QC	1 pcs	5/21/18	5/21/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	5/21/18	5/21/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	1 Ea	5/21/18	5/21/18	0.00	0.00	QC21		HL 21

9-00 JUN 05 2018



1270 ABERDEEN STREET
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S078040



Part: D4030-043

Job No: 176462

Serial No/Batch: S078040

Revision:

Inspector:

Exp Date: 06/05/2018

Instructions:

Date: 06/05/18

003640

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5067270
AN3-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	FM138084-70
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5060062
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5057494
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5019372
AN5-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5048378
AN5-21A	Bolt	2 Ea (2 ea)	90-Start up Operation	5057451
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5059972
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5054449
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5050456
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	90-Start up Operation	* 5067282
D3915-041	Light Lid Assembly, Long Basket	1 Ea (1 ea)	90-Start up Operation	* 5074625
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	5057741
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	X 5067458
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051316
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051311
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5064794
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5059063
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5057833
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5058942
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5062377
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5041167
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5044188
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5050052
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5068663
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5050055
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5054114

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	118	0
	AN3-20A	2	13	0
	AN310-4	3	162	0
	AN310C4	2	67	0
	AN4-12	3	102	0
	AN5-17A	2	82	0
	AN5-21A	2	53	0
	D2530	1	19	0
	D2535	2	63	0
	D2537	2	68	0
	D3913-041	1	7	0
	D3915-041	1	2	0
	D3917-3	6	113	0
	D3953-17	2	30	0
	D3953-19	1	40	0
	D3953-21	1	33	0
	D3953-3	2	28	0
	D3953-7	2	60	0
	D3953-9	2	41	0
	D3969-3	1	21	0
	MS21042L3	6	2,519	0
	MS21042L5	4	946	0
	MS24665-151	3	429	0
	MS24665-300	2	112	0
	NAS1149C0432R	2	2,497	0
	NAS1149F0332P	8	2,598	0
	NAS1149F0432P	6	2,089	0
	NAS1149F0563P	4	173	0

4/24/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Part Specifications
Specifications could not be found.

Plex 4/24/18 3:25 PM Dart.Gagnon.Michelle

Linda Lacelle

From: Chris Provencal
Sent: Friday, June 1, 2018 9:38 AM
To: Linda Lacelle; David Shepherd; Harvey Siemens; Ryan Williamson; Steven Drouin
Cc: Eric Downing; Marcel Daviau; Jason Leroux; Patrick Duval; Robert Aboud; Patrick Lussier
Subject: RE: NCR D4029-041 Webbing

Linda,

We should ship the Monday order as a Rev. A as well.

Chris

From: Linda Lacelle
Sent: Friday, June 01, 2018 9:24 AM
To: Chris Provencal <cprovencal@dartaero.com>; David Shepherd <dshepherd@dartaero.com>; Harvey Siemens <hsiemens@dartaero.com>; Ryan Williamson <rwilliamson@dartaero.com>
Cc: Eric Downing <edowning@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Patrick Lussier <plussier@dartaero.com>
Subject: RE: NCR D4029-041 Webbing

Can someone give me a response on this pls- I have moved order 5464 to Monday – but would need to bring another webbing over to Tulmar TODAY to get this done...

Thx

L

From: Linda Lacelle
Sent: Tuesday, May 29, 2018 11:30 AM
To: Chris Provencal <cprovencal@dartaero.com>; David Shepherd <dshepherd@dartaero.com>
Cc: Eric Downing <edowning@dartaero.com>; Ryan Williamson <rwilliamson@dartaero.com>; Harvey Siemens <hsiemens@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Patrick Lussier <plussier@dartaero.com>
Subject: RE: NCR D4029-041 Webbing

Can someone pls let me know asap for order 5464 >??????

From: Linda Lacelle

Sent: Monday, May 28, 2018 10:33 AM

To: Chris Provencal <cprovencal@dartaero.com>; David Shepherd <dshepherd@dartaero.com>

Cc: Eric Downing <edowning@dartaero.com>; Ryan Williamson <rwilliamson@dartaero.com>; Harvey Siemens <hsiemens@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Patrick Lussier <plussier@dartaero.com>

Subject: RE: NCR D4029-041 Webbing

This is also going to affect order 5464 (H2i – Helicopters, Portugal)– do we do the same with this order pls? Due to ship on May 30th.

From: Lacey Cantin

Sent: Monday, May 28, 2018 9:56 AM

To: Linda Lacelle <llacelle@dartaero.com>; Mike DiDomenico <mdidomenico@dartaero.com>; Chris Provencal <cprovencal@dartaero.com>; Patrick Lussier <plussier@dartaero.com>

Cc: Eric Downing <edowning@dartaero.com>; David Shepherd <dshepherd@dartaero.com>; Ryan Williamson <rwilliamson@dartaero.com>; Harvey Siemens <hsiemens@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Robert Aboud <raboud@dartaero.com>

Subject: RE: NCR D4029-041 Webbing

Hi All,

Just want to confirm that the 2nd basket will ship today as well. Can we confirm if the first one was already picked up, or what the ETA is for pickup? Any chance they can ship together?

Thanks,
Lacey

From: Linda Lacelle

Sent: May 25, 2018 2:39 PM

To: Mike DiDomenico <mdidomenico@dartaero.com>; Lacey Cantin <lcantin@dartaero.com>; Chris Provencal <cprovencal@dartaero.com>; Patrick Lussier <plussier@dartaero.com>

Cc: Eric Downing <edowning@dartaero.com>; David Shepherd <dshepherd@dartaero.com>; Ryan Williamson <rwilliamson@dartaero.com>; Harvey Siemens <hsiemens@dartaero.com>; Marcel Daviau <mdaviau@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Patrick Duval <pduval@dartaero.com>; Robert Aboud <raboud@dartaero.com>

Subject: RE: NCR D4029-041 Webbing